

155112

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 01/10/2017 **Start Qty:** 2.00

2

Customer:

Required Date: 01/10/2017 **Req'd Qty:** 2.00

2

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:**SPC (Y/N):**

Date:

Stop *NR2*

[illegible]

Work Order ID 155112***155112***

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Monday, January 09, 2017 9:17:07 AM

Item ID: D5352-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cushion

Start Date: 01/10/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 01/10/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.01				2	18		DAS 14 9-89
Quality Control									17/01/02
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging	LOCATION : LG054								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									

POSITIVE RECALL**EFFECTIVE** 17.01.12 **AUTH** PD **RELEASED** _____ **DATE** _____ *flight dest.**ADT-160-1*
17 JAN 13 2017

Picklist Print

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Monday, January 09, 2017 9:17:06 AM

Work Order ID: 155112

155112

Parent Item: D5352-1

D5352-1

Parent Item Name: Cushion

Start Date: 01/10/2017

Required Date: 01/10/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 15.11.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-1		Manufactured	No				f	30.0100		0.498105			DA
D4287-1									**			17-01-12	32
Uhmw U-Channel													9-89

Location

Loc Qty

Loc Code

ST478a

24

152413

24

ST479a

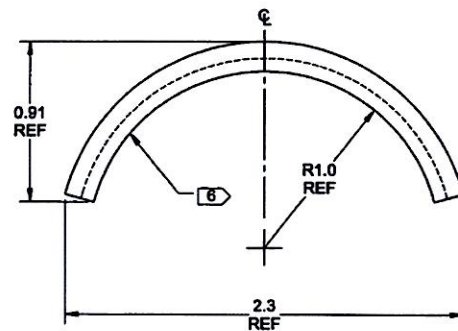
6.01

150864

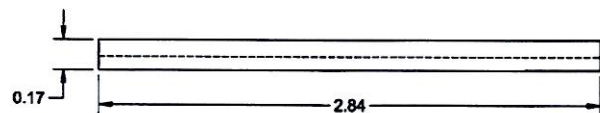
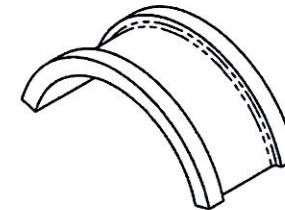
6.01

152 413

0.5*

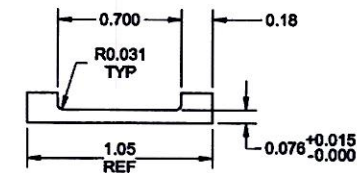


D5352-1 CUSHION
(MAKE FROM D5352-1F)
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)



D5352-1F FLAT MACHINED STATE B

0.09 REF
(MACHINE FLUSH TO 0.076 SURFACE)



RELEASED

2016 OCT 26
ECN 14-44

NOTES:

- 1) MATERIAL: MAKE FROM D4287-1 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs



APPROVED

B	ADD PURCHASING OPTION- NEW SUPPLIER REASON: CR18-89	DB	16.05.09
A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	DD	D5352	SHEET 1 OF 3
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	R66 CUSHION	NTS
DATE	16.05.09	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIAL OR TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

w/o 155112